

SP25

Manual Lift Table

Parts Catalogue



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Add : 656 North Taoyuan Road Ninghai, Zhejiang China

:Version NO
SB – SP25 – AC00



前言Foreword

1. 使用

本手册所列为SP250车辆的维修零件，包括手柄、车架、千斤顶等。

2. 零件如何订购

当要订购零件时，您的订单须指明其车辆的型号、车辆序列号、数量、零件的物料号及所需零件名称，如对有关零件的物料号有疑问时，请及时告知您的经销商，并对所需项目做完整的补充说明。

3. 如何使用本手册

本零件手册包括该车各部分或总装图，这些图纸包括标准件和附件。

在每个图中标注了零件序号和零件名称，并提供了附加信息。

每个爆炸图代表是一个部件，其罗列的零件是其部件的可维修零件。

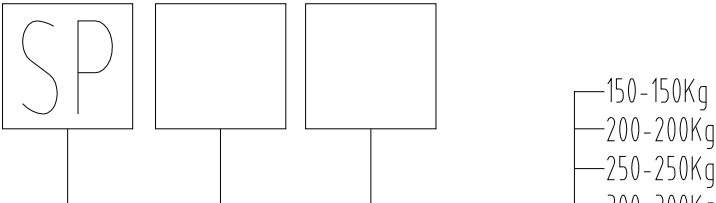
4. 变更的未通报

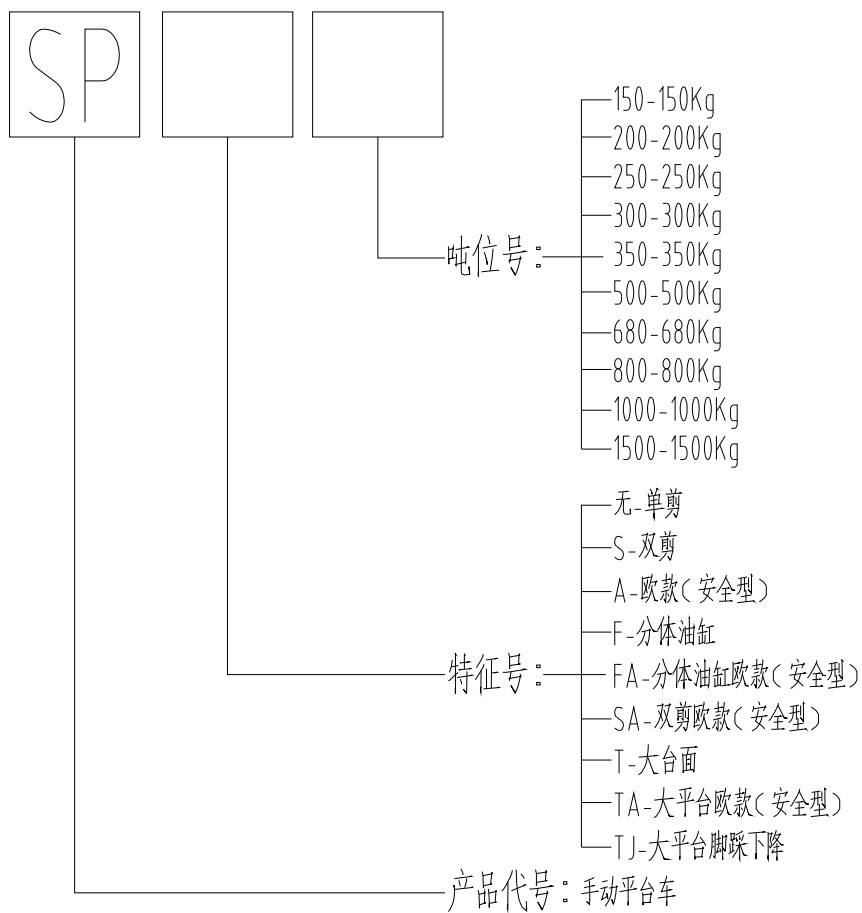
后续的改进和产品设计的改进可能导致零件手册的变化，没有体现本手册中。

5. 零件手册中“注释符号”的含义

O.D 外径	I.D 内径
C.表示更改	Y. 有分解图
Z .不单独提供	X .主要部件互换
F. 未显示	

6.产品型号说明





Foreword

1. Usage

This manual lists the components of **SP250** truck, including its handle, truck frame, fork arm, jack and so

2. How to book a component

When you need to book any component, you should specify in your order the truck model, series number, name of the component. If you have any question concerning the material number, please inform your agent. The instructions for the component in need.

3. How to use this manual

This part manual includes drawings of the whole assembly or each part of the truck. These drawings include components.

Each drawing lists out the component number and name, and additional information is provided.

Each exploded drawing represents a component; the listed parts are the repairable ones of that component.

4. Modifications of the truck is not provided in this manual

The following-up adjustment and the product design changes may result in the revision of the manual, with

5. The meanings of "marks" in this part manual

O.D external diameter I.D. internal diameter C. modification Y. breakdown drawing

Z. not provided separately X. main part exchange F. not displayed

6. Model explanation: SP: product code: manual lift table

y, part material number, and the

make complete supplementary

dard components and additional

ot listed in this manual.

易损件清单

List of Wearing Parts

序号	索引号	零件名称	
Item NO.	Index NO.	Part name	Part name
1	0.00	5寸万向轮	Universal wheel
2	0.00	轮子	Wheel
3	1.01	防尘圈DHS16-24-4.5/6	Dust ring DHS16-24-4.5/6
4	1.01	O型圈16X2.65	O-ring 16X2.65
5	1.01	O型圈46.2X2.65	O-ring 46.2X2.65
6	1.01	O型圈28X1.8	O-ring 28X1.8
7	1.01	O型圈36.5X2.65	O-ring 36.5X2.65
8	1.01	密封圈UHS20-25-4	Seal ring UHS20-25-4
9	1.01	O型圈4X1.8	O-ring 4X1.8
10	1.01	密封圈UNS16-22-4	Seal ring UNS16-22-4

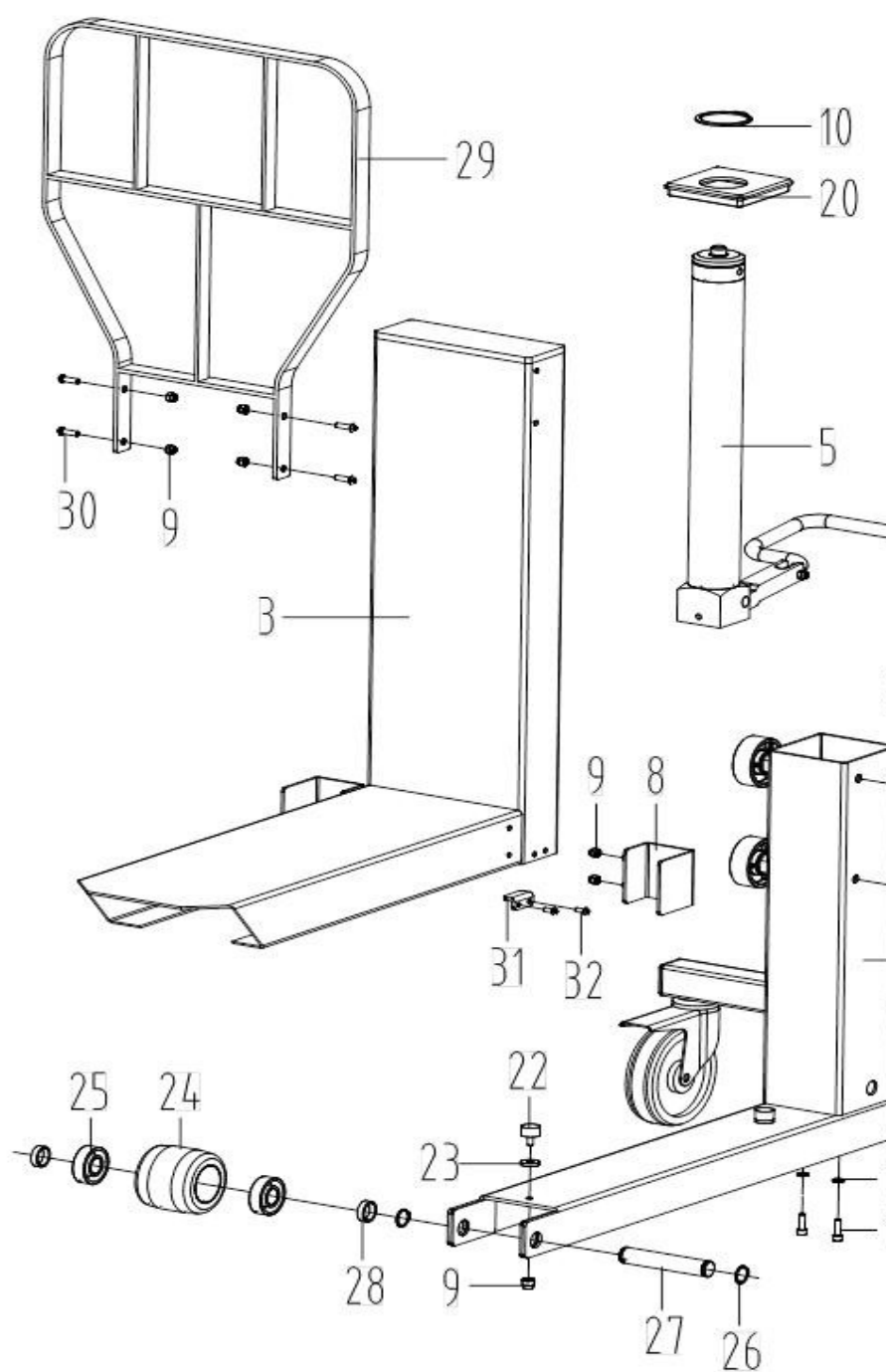
零件ERP号	爆炸图序号	备注
Part NO.	Drawing NO.	Remarks
0905080029	6	
0905040003	24	
0902040006	1	
0902050039	2	
0902050183	4	
0902050237	6	
0902050184	11	
0902030158	17	
0902050244	19	
0902030157	29	

目录

Content

索引号	名称		图号	ERP号	页码
Index NO.	Name	Name	Drawing NO.	Part NO.	Page
0.00	总装	General assembly	SP25-00		
1.00	千斤顶组件	Jack assembly	SP25.17-00	310302031	
1.01	千斤顶	Jack	492.01.0260.01	310302029	
1.02	踏杆组件	Pedal rod assembly	SP25.17.01-00	31070201011	

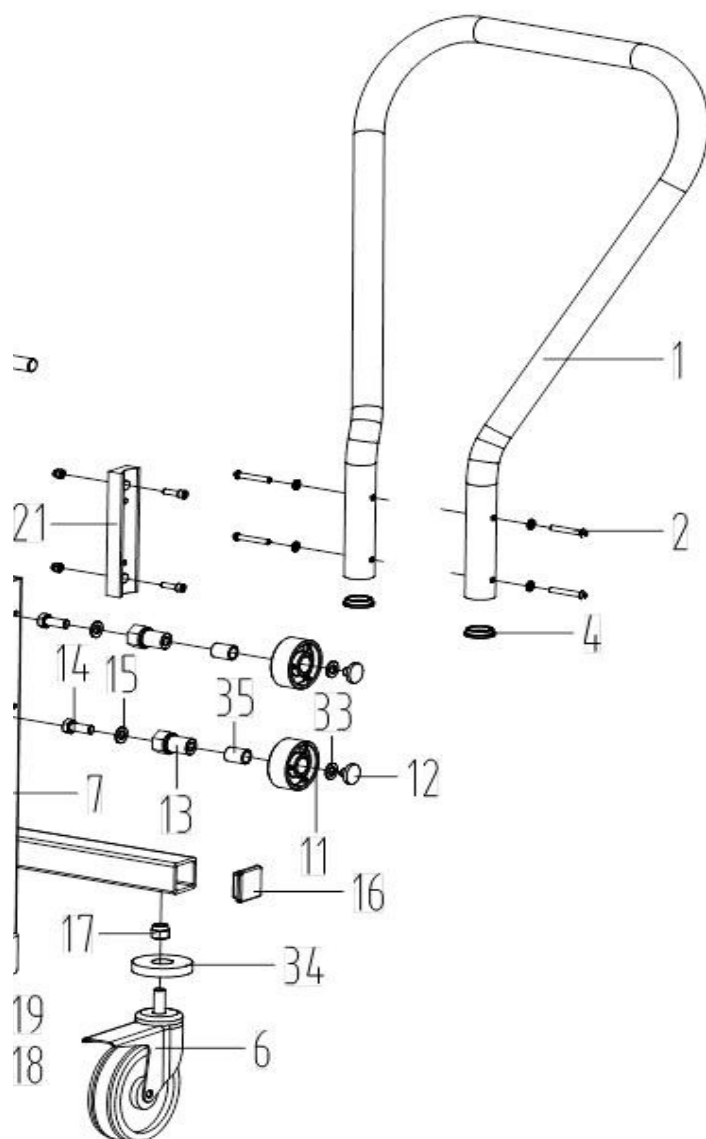
备注
Remarks



注释	序号	图号	Erp号	名称
Note	Item NO.	Drawing NO.	Part NO.	Part name
	1	059.02.0000.53	1132400007	把手管
	2	GB/T70.2	0908520009	内六角平圆头螺钉M6X40
	3	SP25.06-00	31020201047	前架组件
	4	260.04.0266.01	0904120007	把手蒙盖
Y	5	SP25.17-00	310302031	千斤顶组件
	6	010.03.1125.01	0905080029	5寸万向轮
	7	SP25.13-00	31020201042	后架组件

	8	SP25.18-00	31020201044	U形卡
	9	GB/T889.1	0908010006	1型非金属嵌件六角锁紧螺母M6
	10	GB/T894.1	0908310024	轴用弹性挡圈A型55
	11	020.01.0062.01	31050301089	滚轮
	12	263.99.0000.32	0904120009	导向垫
	13	SP25-01	31050301090	滚轮座
	14	GB/T5783	0908420049	六角头螺栓全螺纹M10X25
	15	GB/T93	0908370014	标准型弹簧垫圈10
	16	260.04.0330.01	0904120008	侧蒙盖
	17	GB/T889.1	0908010020	1型非金属嵌件六角锁紧螺母M12
	18	GB/T70.1	0908240022	内六角圆柱头螺钉M6X16
	19	GB/T93	0908370007	标准型弹簧垫圈6
	20	263.05.0000.28	31050301092	千斤顶固定盖
	21	SP25-02	31050301091	把手座
	22	260.05.0115.01	0904170024	橡胶撞块
	23	220.01.0070.03	31050301088	垫圈
	24	020.21.0082.02	0905040003	轮子
	25	GB/T276	0907020005	深沟球轴承6204-2RS
	26	GB/T894.1	0908320018	轴用弹性挡圈A型20
	27	001.02.0200.25	0906230142	销轴
	28	220.01.0210.07	31050301087	挡圈
	29	SP25.19-00	31020201048	挡货架
	30	GB/T70.2	0908520008	内六角平圆头螺钉M6X20
	31	SP25-03	31050301103	限位块
	32	GB/T818	0908280070	十字槽盘头螺钉M5X12
	33	220.01.0105.03	31010202032	调整垫
	34	SP25-04	31020201045	垫块
	35	Q/NRY031	0907040148	自润滑轴承SF-1-20.20

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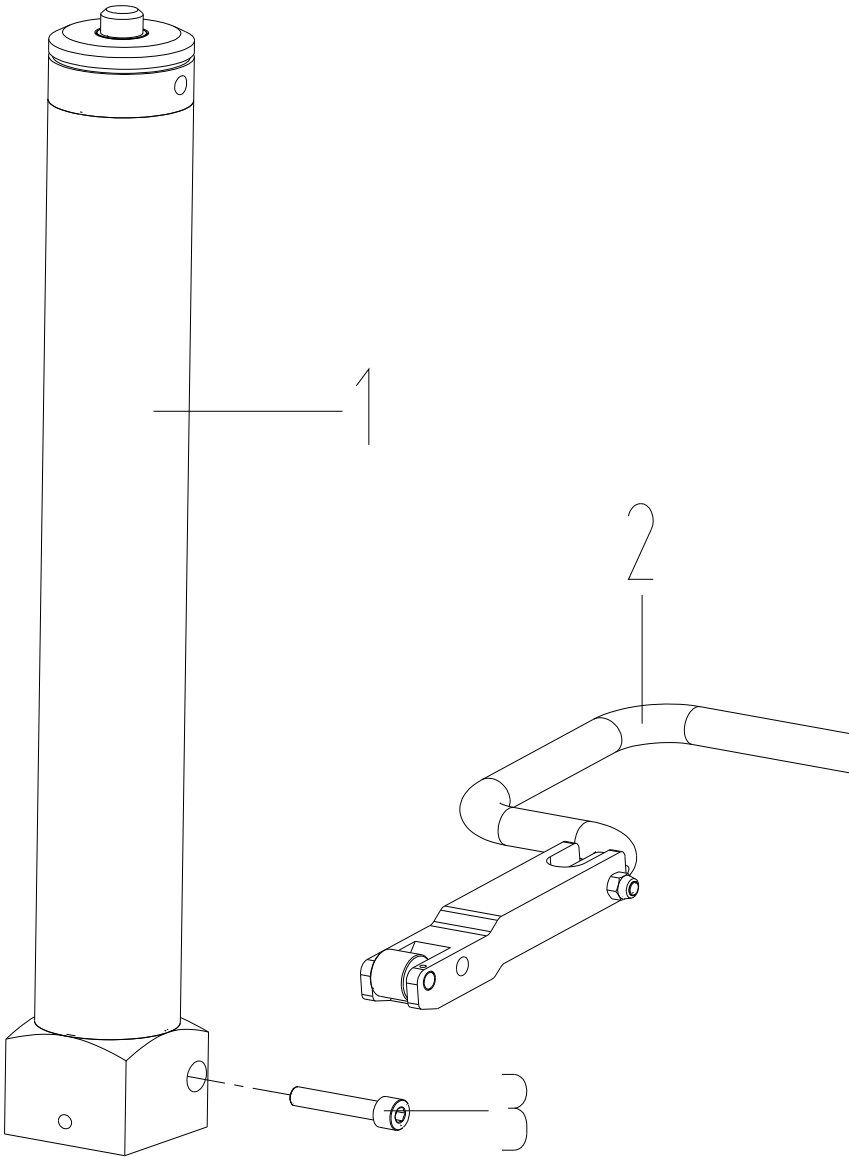


	规格型号	数量	备注	
Part name	Specification	Q'ty	Remarks	Remarks
Knob pipe		1		
Screw M6X40		4	标准件	standard part
Front frame assembly		1		
Knob cap		2		
Jack assembly		1	见1.00	see 1.00
Universal caster		2	丝杆双刹	screw rod double brake
Rear frame assembly		1		

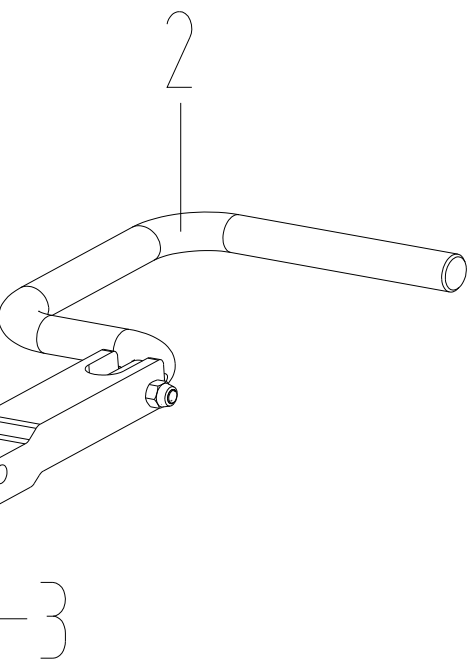
U-plate		2		
Nut M6		14	标准件	standard part
Circlip for shaft 55		1	标准件	standard part
Roller wheel		4		
Guide pad		4		
Roller wheel seat		4		
Screw M10X25		4	标准件	standard part
Washer 10		4	标准件	standard part
Side cap		2		
Nut M12		2	标准件	standard part
Screw M6X16		6	标准件	standard part
Washer 6		2	标准件	standard part
Fixed cover		1		
Knob seat		2		
Block		2		
Washer		2		
Wheel		1		
Bearing 6204-2RS		2	标准件	standard part
Circlip for shaft 20		2	标准件	standard part
Pin		1		
Retaining ring		2		
Backrest		1		
Screw M6X20		4	标准件	standard part
Stop block		2		
Screw M5X12		4	标准件	standard part
Adjusting pad		若干		
Pad		2		
Bearing SF-1-20.20		3		

旧图号
Old drawing NO.
SP25-01
GB/T 70.2-2000
SP25.1-00
SP25-02
SP25.2-00
B3-13A125-31A
SP25.3-00

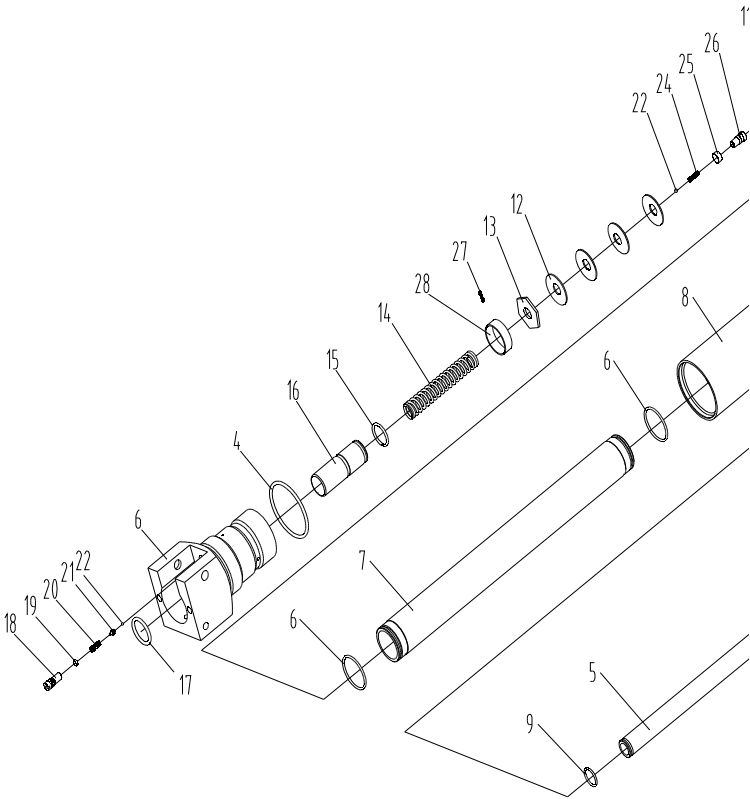
SP25.4-00
GB/T 889.1-2000
GB/T 894.1-1986
SP25-03
SP25-04
SP25-05
GB/T 5781-2000
GB/T 95-2002
SP25-06
GB/T 889.1-2000
GB/T 70.1-2000
GB/T 95-2002
SP25-07
SP25-08
CDD15RZ.08-03
SP25-09
AM.7-02B-82
GB/T276-1994
GB/T 894.1-1986
SP25-10
SP25-11
SP25.5-00
GB/T 70.2-2000
SP25-12
GB/T 818-2000
SP25-13
SP25-14
SF-1.2020



注释	序号	图号	Erp号	名称
Note	Item NO.	Drawing NO.	Part NO.	Part name
Y	1	492.01.0260.01	310302029	千斤顶
Y	2	SP25.17.01-00	31070201011	踏杆组件
	3	GB/T70.1	0908240275	内六角圆柱头螺钉12.9级M8X60



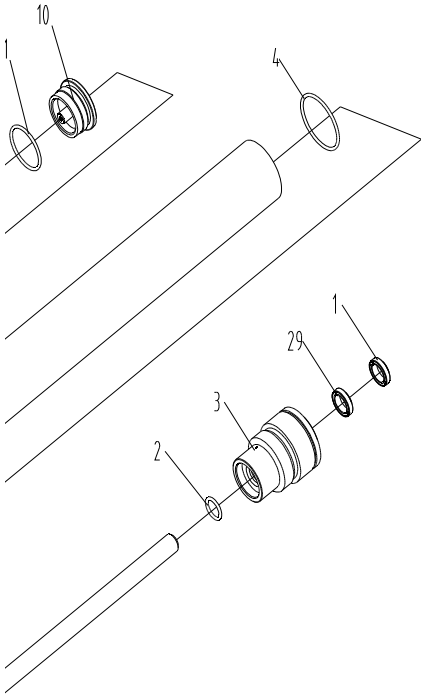
	规格型号	数量	备注		旧图号
Part name	Specification	Q'ty	Remarks	Remarks	Old drawing NO.
Jack		1	见1.01	see 1.01	SP25.2.1-00
Pedal rod assembly		1	见1.02	see 1.02	SP25.2.2-00
Screw M8X60		1			GB/T 70.1-2000



注释	序号	图号	Erp号	名称
Note	Item NO.	Drawing NO.	Part NO.	Part name
	1	Q/NRY032	0902040006	防尘圈DHS16-24-4.5/6
	2	GB/T3452.1	0902050039	O型圈16X2.65
	3	506.09.0160.01	31050301101	顶帽
	4	GB/T3452.1	0902050183	O型圈46.2X2.65
	5	505.99.0160.01	0901160011	活塞杆
	6	GB/T3452.1	0902050237	O型圈28X1.8
	7	512.01.0260.01	31050301099	油缸
	8	512.02.0470.01	31050301100	外套筒
	9	GB/T895.2	0908330032	轴用钢丝挡圈16
	10	506.99.0000.54	31050301098	底盖
	11	GB/T3452.1	0902050184	O型圈36.5X2.65
	12	043.10.0028.01	0909030044	蝶形弹垫
	13	506.99.0000.55	31050301097	六角弹簧座
	14	040.01.0213.01	0903130032	压缩弹簧
	15	GB/T895.2	0908330019	轴用钢丝挡圈20
	16	506.01.0200.01	0901030037	泵芯
	17	Q/NRY032	0902030158	密封圈UHS20-25-4
	18	506.16.0060.01	0901120053	安全阀调节螺钉
	19	GB/T3452.1	0902050244	O型圈4X1.8
	20	040.01.0103.04	0903130033	压缩弹簧
	21	506.15.0045.01	0901100023	钢球座
	22	GB/T308	0907010035	钢球3.5

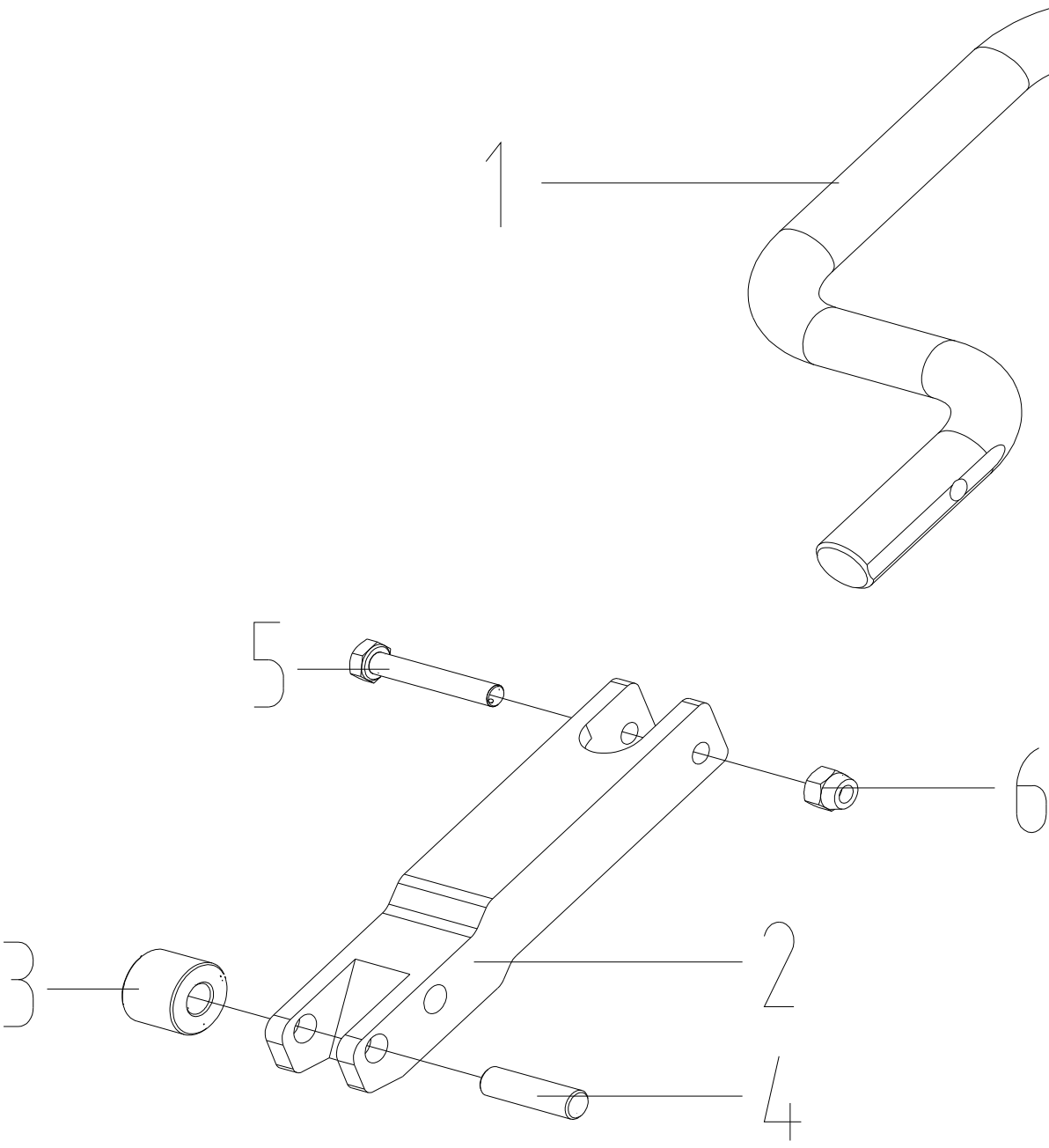
	23	510.01.0500.01	31050301095	底座
	24	040.01.0103.03	0903130034	压缩弹簧
	25	263.99.0000.34	31050301102	限流套
	26	506.12.0040.01	0901080017	阀
	27	040.01.0102.01	0903130035	压缩弹簧
	28	263.99.0000.35	31050301096	套圈
	29	Q/NRY032	0902030157	密封圈UNS16-22-4

Jack Assembly	310302029
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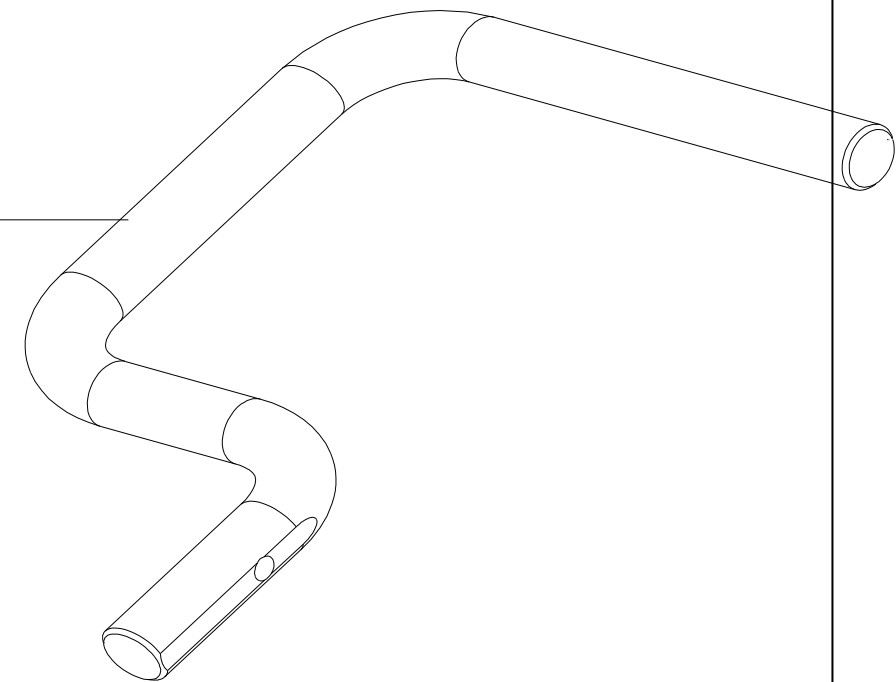
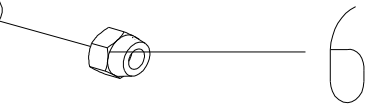


	规格型号	数量	备注	旧图号
Part name	Specification	Q'ty	Remarks	Old drawing NO.
Dust ring DHS16-24-4.5/6		1		
O-ring 16X2.65		1		
Hood		1		SP25.2.1-01
O-ring 46.2X2.65		2		
Piston rod		1		SP25.2.1-02
O-ring 28X1.8		2		
Oil cylinder		1		SP25.2.1-03
Sleeve		1		SP25.2.1-04
Circlip for shaft 16		1		
Cap		1		SP25.2.1-05
O-ring 36.5X2.65		1		
Washer		4		SP25.2.1-06
Spring seat		1		SP25.2.1-07
Spring		1		SP25.2.1-08
Circlip for shaft 20		1		
Pump core		1		SP25.2.1-09
Seal ring UHS20-25-4		1		
Screw		1		SP25.2.1-10
O-ring 4X1.8		1		
Spring		1		SP25.2.1-11
Steel ball seat		1		SP25.2.1-19
Steel ball 3.5		2		

Base		1		SP25.2.1-12
Spring		1		SP25.2.1-13
Sleeve		1		SP25.2.1-14
Valve		1		SP25.2.1-15
Spring		1		SP25.2.1-16
Sleeve ring		1		SP25.2.1-17
Seal ring UNS16-22-4		1		



注释	序号	图号	Erp号	名称
Note	Item NO.	Drawing NO.	Part NO.	Part name
	1	SP25.17.01-01	0906230145	踏杆
Z	2	SP25.17.01-02	31020201073	方杆
Z	3	020.01.0020.01		压轮
Z	4	001.01.0080.10		销轴
	5	GB/T5782	0908420309	六角头螺栓12.9级M6X35
	6	GB/T889.1	0908010006	1型非金属嵌件六角锁紧螺母M6



2
4

	规格型号	数量	备注		旧图号
Part name	Specification	Q'ty	Remarks	Remarks	Old drawing NO.
Pedal rod		1	整体提供	provided in whole	SP25.2.2-01
Square rod		1			SP25.2.2-02
Pinch roller		1			SP25.2.2-03
Pin		1			SP25.2.2-04
Screw M6X35		1			GB/T 5780-2000
Nut M6		1			GB/T 889.1-2000